



▶ **Clutch Holder
Oil Hole
Instructions**

Drastically improve the life of your clutch with this small modification for all Honda and Yamakoyo engines!

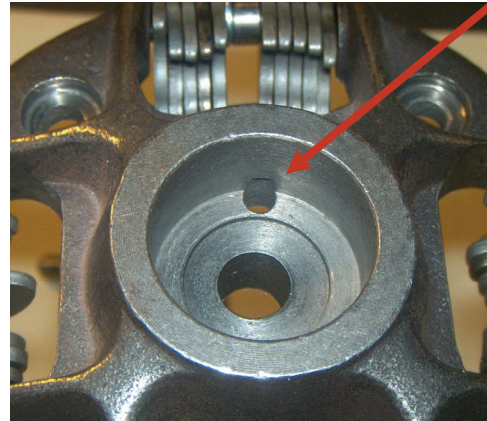
This oil hole is critical to function, performance and life span of clutch. It should be drilled out to 5/32 diameter at the picture shows.

(stock hole is much smaller)

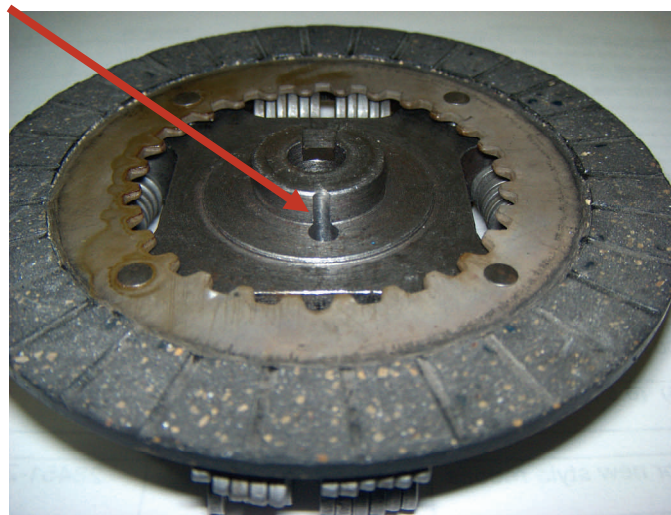


Do not drill through so far as to create a groove on front side.

As seen, there is no groove on front side.



Drill from THIS SIDE ONLY, (backside) and keep drill bit tight against center, making a slight groove.



Use a drill press for this operation. Set drill stop so you do not drill thru too far.
Be sure to securely clamp part to drill press table or vice and be sure to
wear safety glasses!